



# **LUCAS** *Coatings & Mastics for the Roofing Trade*

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## **PRODUCT DATA BULLETIN**

### **#9600 STS JOINT & TERMINATION SEALANT**

#### **PURPOSE**

Lucas #9600 STS Joint & Termination Sealant is a 100% solids non-shrinking moisture cure sealant intended for sealing large joints and roof termination bars. Minimal odor, contains no solvents and less than 10 grams per liter VOC. Excellent adhesion to concrete, masonry, EPDM, PVC, wood, vinyl, silicone and most other common building materials.



#### **APPLICATION**

Surface to be sealed must be clean. To use, cut tip to size and puncture seal. Maximum recommended joint width is 2 inches. Maximum recommended depth is 1 inch. Use backer rod for deep joints. Please read the most current Lucas Product Data Bulletin and MSDS for this product prior to use. Paintable after 24 hours. Application below 32°F (0° C) is possible however curing requires free moisture in the air and will not begin until the temperature is above freezing.

#### **CAUTION**

Do not take internally. If swallowed, do not induce vomiting. Keep out of reach of children. Read MSDS prior to use.

## **#9600 SPECIFICATION**

<b>Specification</b>	<b>ASTM C-920, Type S, Grade NS, Class 25, Use NT Fed Spec TT-S-00230c, Class A, Type II</b>
<b>Recommended rate of application</b>	<b>See Application</b>
<b>% Solids by Volume</b>	<b>100%</b>
<b>% Non-volatile</b>	<b>99% min</b>
<b>Elongation ASTM D-412</b>	<b>400% @ 77°F (25°C)</b>
<b>Tensile Strength</b>	<b>400 psi min</b>
<b>VOC</b>	<b>&lt;10 g/l or &lt; 1.5% by weight</b>
<b>Flash Point (TCC)</b>	<b>None</b>
<b>Container Sizes</b>	<b>10 oz. tubes</b>
<b>Standard Colors:</b>	<b>White, Black, Bronze, Limestone, Wicker</b>

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