



LUCAS *Coatings & Mastics for the Roofing Trade*

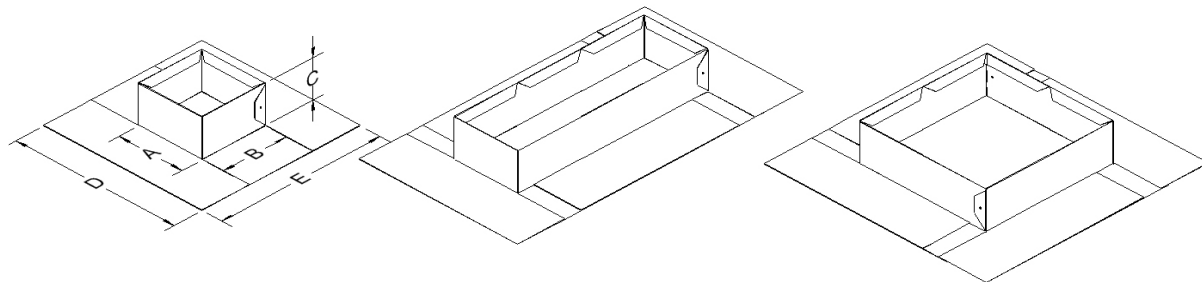
R. M. Lucas Co. 3211 S. Wood St. Chicago, IL 60608 (773) 523-4300 rmlucas.com

Product Data Bulletin

PITCH POCKETS (ROOF CURB, PITCH PAN)

For sealing around penetrations in all flat roofs.

- Products: 4" x 4" pitch pan #404
6" x 6" pitch pan #406
- Materials: 24 gauge G-90 galvanized steel
- Finishes: Galvanized only
- Dimensions: Products can be configured into a variety of sizes. Overall dimensions are as shown:



Nominal Size	You need:	#4500 Sealant*	A	B	C	D	E
4 x 4	One 4x4	One Tube	4"	4"	2-1/2"	10"	10"
4 x 12	Two 4x4's	Three Tubes	4"	12"	2-1/2"	10"	18"
8 x 8	Two 4x4's	Four Tubes	8"	8"	2-1/2"	14"	14"
6 x 6	One 6x6	Two Tubes	6"	6"	2-1/2"	12"	12"
6 x 18	Two 6x6's	Six Tubes	6"	18"	2-1/2"	12"	24"
12 x 12	Two 6x6's	Eight Tubes	12"	12"	2-1/2"	18"	18"

* Assumes minimally sized penetrations. Deduct one tube for each 48.5 cubic inches of displacement.

Shipping: Pitch pockets are packed in boxes, quantities as shown below. Boxes include a bag of 10 pieces 1/2" sheet metal screws and an instruction sheet. No broken box quantities. Minimum order is 1 box.

Pan Size	Box Size	Qty/Box	Lbs/Box
4"x4"	4" x 4" x 24"	10	10
6"x6"	4" x 4" x 30"	10	13.5

Availability: In-stock and available for next-day shipping.

Installation: Assembly takes about 10 seconds. Stand one pitch pan flat on the roof or any flat surface and fold into a box shape as shown. Fit the pan around the roof projection. Use a #2 Phillips screwdriver and the provided screw to lock the pan closed. Adhere the pan to the base sheet or insulation with EternaBond® 3" wide DoubleStick® tape, screws, nails or with any construction adhesive.

Seal the perimeter of the pan with roofing material appropriate to the roof system or EternaBond® 6" wide RoofSeal® tape. One 50' roll of EternaBond® will install one full box with a little tape left over.

Fill the pan with Lucas #4500 Pitch Pocket Sealer. See the Installation Instruction sheet, included in every box, for more details. One 28 oz. tube will fill one 4"x4" inch pan. Two tubes will fill one 6" pan. Less sealant will be required for larger penetrations. See the Lucas #4500 Product Data Bulletin for more information.

To make any of the larger sizes, just fold two pitch pans into L shapes and assemble together with two sheet metal screws.

