



LUCAS *Coatings & Mastics for the Concrete Trade*

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PRODUCT DATA BULLETIN

#215 Form Oil

PURPOSE

Lucas #215 Form Oil is intended for application to all types of concrete forms to aid in their removal and to help eliminate surface voids.

PRODUCT DESCRIPTION

#215 is a blend of petroleum distillates that react to form a soapy interface between the surface of the form and the concrete.

APPLICATION

Apply #215 by brush, roller or spray immediately prior to pouring the concrete. See reverse for recommended rates of application.

CAUTION

Combustible mixture, keep away from heat and open flames. Avoid prolonged contact with skin. If irritation occurs seek medical attention. Keep out of reach of children. Read MSDS prior to use.

#215 SPECIFICATION

Applicable Specification:

Corps of Engineers Specifications CW 03101, section 2.1.2.

Viscosity ASTM D-562

**75g @ 77°F (25°C)
150 cps**

Recommended rate of Application:

Aluminum, High Density Plywood, Plastic, Steel:

2500 sq. ft. per U.S. gallon

Medium Density Plywood:

2000 sq. ft. per U.S. gallon

BB Grade Plyform:

1500 sq. ft. per U.S. gallon

Plywood & dimensional lumber:

1200 sq. ft. per U.S. gallon

Flash Point (TCC)

+100°F (38.7°C)

Container Sizes

5, 55, 250g totes

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